



---

## User Installation Guide

*6 ft Wind walls*

---

Prepared by Neil Thorslund



## **Preface**

The objective of this report is to simplify the installation process for new and inexperienced aluminum railing installers. The step wise procedure can be applied to all sorts of home installation projects which include stair rail and top handrail. Please refer to the Appendix section to learn about materials and equipment used throughout the installation process.

The step wise procedure may vary depending on each project and may sometimes be modified based on the needs of the customer. These instructions are meant to be guidelines, as proper judgement should always be used. Safety gloves and earmuffs should be worn when using the mitre saw.

## Installation of Glass Wind Walls

This section presents the stepwise procedure to install 6 ft glass wind walls wind walls, which is shown in Figure 1.

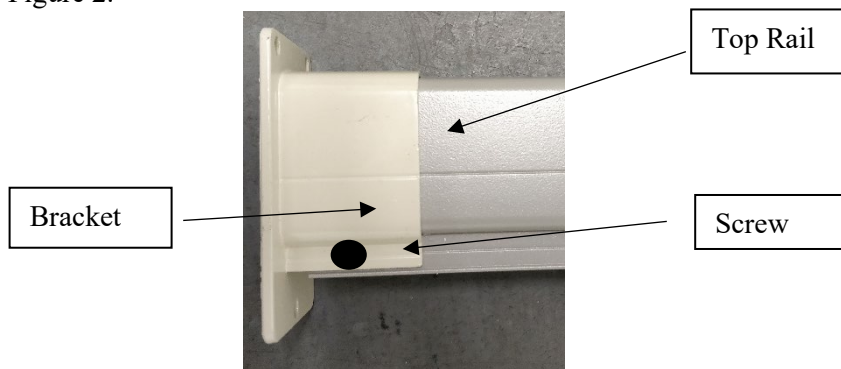


**Figure 1** 6-foot Wind Wall

The following construction steps are presented in order, and all tool and material descriptions are provided in Appendix A and Appendix B. These steps are for a single section of rail, however information regarding longer sections is also provided at the end of the procedure.

1. Use the following materials:
  - a. 2 six-foot wind wall posts
  - b. A section of top and bottom rail
  - c. Rubber gaskets
  - d. Glass blocks

- e. Top and bottom brackets
  - f. Glass secure brackets
2. Fasten the top and bottom brackets to the side of stair posts using the 12x3/4 screws. The top rail brackets should be at the very top of the posts, and the bottom bracket should be attached such that the bottom rail will be sitting 4 inches from the ground.
  3. Place the post on the edge of the deck or patio, a safe distance such that there is enough support underneath for a lag bolt to go through. Use the square to ensure that the post is at a 90-degree angle with the edge of the deck. Mark the holes using a pencil.
  4. Place the level on the edge of the end post to see if the post is perfectly vertical. If not, insert composite shims underneath the post to make it level.
  5. Once the shims are in place, remove the post from its location.
  6. Use the impact driver with a 3/16 drill bit or the power drill to drill the holes if it is a wood deck. If it is concrete patio, use the concrete drill with a 5/16 drill bit and insert concrete plugs after the hole is drilled
  7. Return the post to its location and use the 3x14 lags screws to fasten the post into place. (Use 14x2 for concrete). Screw slowly and under control, to avoid scratching the bolts or the post.
  8. Next, cut the top and bottom rail using the mitre saw to the exact length
  9. Remove the plastic liner inside the rail (Unscrew the smaller screw holding the plastic in place if necessary).
  10. Slide the top rail into the brackets at the top of the end post. Take the other end post and slide the top rail in at the other side. Repeat for the bottom rail. Careful, the structure may be slightly unstable, make sure to hold the end post in place.
  11. Use the impact driver to fasten a 12x3/4 screw to connect the bracket to the top rail, as shown in Figure 2.



**Figure 2** Screw location for top rail and end post

12. Repeat steps 2,3,4,6,7, then repeat step 11, ensuring that the post is snug when attaching the screw. The project should now look like Figure 3. The bottom rail may still be a little loose, however this will be resolved later.



**Figure 3** End posts with top and bottom rail

13. Cut 2 sections of rubber gasket and place them in the top and bottom rail. Make sure they are cut precisely to ensure that the bottom rail will not slide. Place glass blocks on the inside of the gasket for the bottom rail.
  14. Glass measurements should then be taken as follows:
    - a. Measure from the inside of one end post to the other at both the top and bottom (check to see if they are the same, if not, one of the posts is not level)
    - b. For 6-foot wind walls, the glass height will be 65 and 3/8 “
  15. Gently insert the glass by pushing the glass up in to the top rail and pushing into the bottom rail.
  16. Fasten the glass secure brackets in the middle of the posts for extra stability.
- For longer sections of rail, use corner posts and line posts to extend the section. For corner posts, cut the rail to be 45 degrees such that both ends of the rail may fit in the post.



## Installation of Aluminum Wind Walls

The procedure for installing aluminum windwalls is quite different than that for glass. The following sections shows how to build a 6'7" windwall

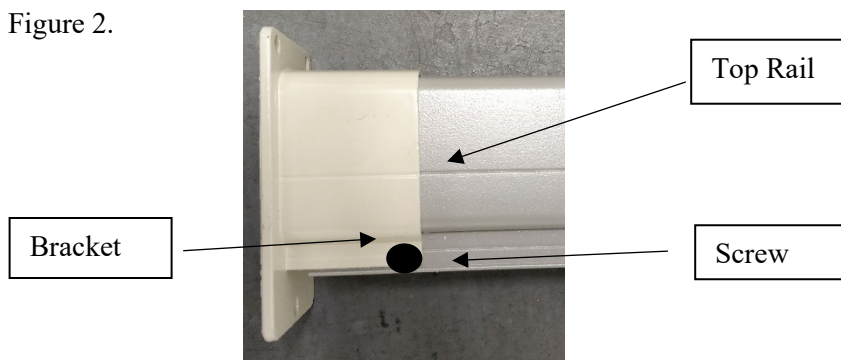
This section presents the stepwise procedure to install 6 ft glass wind walls wind walls, which is shown in Figure 4.



**Figure 4** 6-foot Wind Wall

The following construction steps are presented in order, and all tool and material descriptions are provided in Appendix A and Appendix B. These steps are for a single section of rail, however information regarding longer sections is also provided at the end of the procedure.

1. Use the following materials:
  - a. 2 six-foot wind wall posts
  - b. 2.5 sections of 12 foot rail
  - c. Rubber gaskets
  - d. Top and bottom brackets
2. Fasten a section of bottom rail posts using the 12x3/4 screws. This should be fastened 3-4 inches from the base plate of the wind wall post. Then fasten the top and bottom bracket above and below the bottom rail respectively.
3. Place the post on the edge of the deck or patio, a safe distance such that there is enough support underneath for a lag bolt to go through. Use the square to ensure that the post is at a 90-degree angle with the edge of the deck. Mark the holes using a pencil.
4. Place the level on the edge of the end post to see if the post is perfectly vertical. If not, insert composite shims underneath the post to make it level.
5. Once the shims are in place, remove the post from its location.
6. Use the impact driver with a 3/16 drill bit or the power drill to drill the holes if it is a wood deck. If it is concrete patio, use the concrete drill with a 5/16 drill bit and insert concrete plugs after the hole is drilled
7. Return the post to its location and use the 3x14 lags screws to fasten the post into place. (Use 14x2 for concrete). Screw slowly and under control, to avoid scratching the bolts or the post.
8. Next, cut the top and bottom rail using the mitre saw to the exact length.
9. Remove the plastic liner inside the rail (Unscrew the smaller screw holding the plastic in place if necessary).
10. Slide the top rail into the brackets at the top of the end post. Take the other end post and slide the top rail in at the other side. Repeat for the bottom rail. Careful, the structure may be slightly unstable, make sure to hold the end post in place.
11. Use the impact driver to fasten a 12x3/4 screw to connect the bracket to the top rail, as shown in Figure 2.



**Figure 5** Screw location for top rail and end post

12. Repeat steps 2,3,4,6,7, then repeat step 11, ensuring that the post is snug when attaching the screw. Screw in the bottom rail to the bracket.

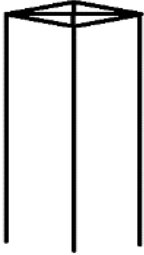
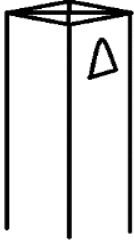
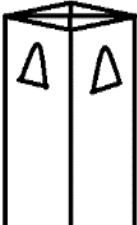
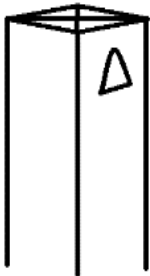












**Figure 6** End posts with top and bottom rail

13. Insert the gasket to the bottom rail sections. Then cut the wind wall boards to fit snugly in the space between the posts. Stack the boards in the rail while screwing in every third board.







## Appendix A Building Materials



Material	Photo	Description
Stair post		Used for stairs, has no holes.
End Post		Used to end a section of railing, has one hole
Corner post		Used to continue railing around a corner, 2 holes on perpendicular edges
Line post		Used to continue railing, 2 holes on parallel edges
Spacer		Used to space out pickets
Picket		Metal rod that sits in between top and bottom rail

14x2 Screw		Used to fasten posts on concrete steps
14x3 Screw		Used to fasten posts on wood decks
12x1 1/2 Screw		Used to fasten pickets on to stair posts
12/3/4 Screw		Used to fasten top and bottom rail to pickets and fasten top rail to posts for flat handrails
Concrete plug		Inserted into concrete hole after drilling
Top Rail		
Bottom Rail		
Handrail Bracket		Secures 36-inch handrail to end posts

## Appendix B Tools

Tool	Photo	Description
Impact Driver	 A Milwaukee impact driver, featuring a red and black body with a black handle and a black chuck. The Milwaukee logo is visible on the side.	Used for high torque applications such as fastening lags
Standard Power Drill	 A Milwaukee standard power drill, featuring a red and black body with a black handle and a black chuck. The Milwaukee logo is visible on the side.	Used for drilling wood, lower torque applications
Concrete Drill	 A Bosch concrete drill, featuring a blue and black body with a black handle and a black chuck. The Bosch logo is visible on the side.	Used to drill into concrete

<p>Mitre Saw (with non-ferrous blade)</p>		<p>Used to make cuts on aluminum (MUST HAVE NON-FERROUS BLADE)</p>
<p>Clamps</p>		<p>Used to clamp rails to posts for measurement</p>
<p>Shims</p>		<p>Used to level posts</p>
<p>Level</p>		<p>Used to determine if posts are level</p>

Measuring tape		Used to measure cuts
Square		Used to ensure the post is square with the edge of the deck



